



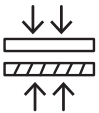
**Scotch-Weld™**  
Structural Adhesive



**Designed for metal, perfect for use on most plastics**  
Strength meets simplicity

## 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS

Delivering lasting performance is made easier with 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS. This high-strength adhesive is designed to bond bare metals including aluminium, cold-rolled steel, stainless steel, galvanised steel, copper and brass, as well as most plastics.



### Designed for bonding metal assemblies:

Bonds bare and oily metals, is non-corrosive to bare metal, eliminates the grinding process, and saves time on surface finishing associated with welding, spot welding, and mechanical fasteners



### Ideal for powder coating or painting:

Withstands powder coat and paint bake cycles up to 392 °F (200 °C) for 30 minutes



### Made for tough and lasting bonds:

Provides excellent bond strength and durability even at a temperatures as low as -40 °F (-40 °C)



# 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS

## Your go-to bonding solution for metals and plastics

### Ordering information

Product (colour)	Key features	Size	3M SAP ID
3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS 8507NS (Grey)	• Up to 7-minute work life • 15–20 minutes for handling strength	45 mL	7100377468
		490 mL	7100376951
		5 gal. Part B	7100377538
3M™ Scotch-Weld™ Acrylic Adhesive Accelerator A3-2	Used to mix with 5 gal. Part B	1 gal. Part A	7100233358

### Recommended applications

- ▶ Automotive, including specialty and recreational vehicles
- ▶ Rail applications
- ▶ HVAC equipment
- ▶ Signage
- ▶ Appliances
- ▶ Metal fabrication

For more information on 3M™ Scotch-Weld™ Acrylic Adhesive DP8507NS/8507NS, visit [http://go.3M.com/DP8507NS\\_en\\_GB](http://go.3M.com/DP8507NS_en_GB)

**Warranty, Limited Remedy, and Disclaimer:** Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement or repair of the 3M product or refund of the purchase price. Warranty claims must be made within one (1) year from the date of 3M's shipment.



Industrial Tapes and Adhesives Division  
3M United Kingdom PLC  
3M Centre  
Cain Road  
Bracknell, RG12 8HT  
[www.3M.co.uk](http://www.3M.co.uk)