

## TECHNICAL DATA SHEET

# SUPER GLUE PRIMER

Etra Superglue Primer improves the adhesion of cyanoacrylate adhesives. It enables the bonding of difficult-to-bond plastics such as polyethylene, polypropylene, PTFE, Viton/silicone, and thermoplastics. Many plastics cannot be bonded or can only be partially bonded. When these plastics are pretreated with Etra Super Glue Primer, it is possible to bond plastics that are difficult to bond. Quick and easy to apply. Increases the range of applications for cyanoacrylate adhesives. Improves the strength of plastics that are difficult to bond.

### SIZES / ARTICLE NUMBER

15 ml bottle 10340012179

### APPLICATION

Surfaces to be repaired must be free of oil, grease, dirt, or other contaminants. The preparation of the substrate affects the quality of the repair. Use, for example, Etra Fast Degreaser degreasing product for this purpose. Apply a thin layer of Primer to the surface to be bonded with a brush or lint-free cloth. Allow to evaporate for approx. 30 seconds. Apply the adhesive to the surface to be bonded and join the parts together.

### SAFETY DATA SHEETS

Please refer to the current data sheet for safety relevant data.

### STORAGE & DURABILITY

The shelf life is, at the optimum storage temperature of +5 °C to +25 °C in the closed original container, a maximum of 12 months. A higher storage temperature leads to a significantly lower durability. The storage temperature must not fall below +2 °C. Protect the product from direct sunlight or heat, frost and humidity.

### NOTE:

Please observe the information and warnings in the safety data sheets. The information contained in this technical data sheet is for informational purposes only and is believed to be accurate to the best of our knowledge. We assume no responsibility for the results. The product is only suitable for professional and experienced users. It is the user's responsibility to take precautions to protect property and people from the hazards that may arise when handling and using these products. Etra disclaims all warranties. Etra disclaims all liability for any indirect or consequential damages.



### TECHNICAL PROPERTIES:

Component:	Aliphatic amines in an organic solvent
Form:	liquid
Colour:	colourless
Odour:	petrol-like
Viscosity <sup>1)</sup> [mPas]:	0,5 – 1,2
Density <sup>2)</sup> [g/ml]:	0,690 – 0,725
Flashpoint <sup>3)</sup> [°C]:	< 0 °C
Vapour pressure [hPa]:	60

1) At 25 °C, Brookfield viscometer

2) Measured according to DIN 53217, part 2 density sphere model 475/III

3) Measured according to DIN 51755