V-COIL
THREAD INSERT SYSTEM

EMPFOHLENE KERNLOCHMASSE ZUM GEWINDESCHNEIDEN V-COIL
RECOMMENDED TAPPING DRILL SIZES V-COIL

D	P	Ø
M/MF		mm
M	2 x 0.40	2.10
M	2.5 x 0.45	2.60
M	3 x 0.5	3.20
M	3.5 x 0.6	3.70
M	4 x 0.7	4.20
M	5 x 0.8	5.20
M	6 x 1.0	6.30
M	7 x 1.0	7.30
M	8 x 1.0	8.30
M	8 x 1.25	8.30
M	9 x 1.25	9.30
M	9 x 1.5	9.50
M	10 x 1.0	10.30
M	10 x 1.25	10.30
M	10 x 1.5	10.40
M	11 x 1.25	11.40
M	11 x 1.5	11.40
M	12 x 1.0	12.30
M	12 x 1.25	12.30
M	12 x 1.5	12.40
M	12 x 1.75	12.40
M	14 x 1.0	14.30
M	14 x 1.25	14.40
M	14 x 1.5	14.40
M	14 x 2.0	14.50
M	16 x 1.5	16.40
M	16 x 2.0	16.50
M	18 x 1.5	18.50
M	18 x 2.0	18.50
M	18 x 2.5	18.60
M	20 x 1.5	20.50
M	20 x 2.0	20.50
M	20 x 2.5	20.60
M	22 x 1.5	22.50
M	22 x 2.0	22.50
M	22 x 2.5	22.60
M	24 x 1.5	24.50
M	24 x 2.0	24.50
M	24 x 3.0	24.75
M	26 x 1.5	26.50
M	27 x 1.5	27.50
M	27 x 2.0	27.50
M	27 x 3.0	27.75
M	28 x 1.5	28.50
M	30 x 1.5	30.50
M	30 x 2.0	30.50
M	30 x 3.5	31.00
M	33 x 2.0	33.50
M	33 x 3.5	34.00
M	36 x 1.5	36.50
M	36 x 2.0	36.50

D	P	Ø
M/MF		mm
M	36 x 3.0	37.00
M	36 x 4.0	37.00
M	39 x 3.0	39.90
M	39 x 4.0	40.20
M	40 x 3.0	40.90
M	42 x 3.0	42.90
M	42 x 4.5	43.40
M	45 x 3.0	45.90
M	45 x 4.5	46.40
M	48 x 3.0	48.90
M	48 x 4.0	49.20
M	48 x 5.0	49.50
M	50 x 3.0	50.90
M	52 x 3.0	52.90
M	52 x 5.0	53.50
UNC		mm
No.	2 x 56	2.40
No.	4 x 40	3.00
No.	5 x 40	3.40
No.	6 x 32	3.70
No.	8 x 32	4.40
No.	10 x 24	5.10
No.	12 x 24	5.70
	1/4 x 20	6.70
	5/16 x 18	8.30
	3/8 x 16	9.90
	7/16 x 14	11.60
	1/2 x 13	13.00
	9/16 x 12	14.80
	5/8 x 11	16.50
	3/4 x 10	19.75
	7/8 x 9	23.00
	1" x 8	26.25
	1.1/8 x 7	29.50
	1.1/4 x 7	33.00
	1.3/8 x 6	36.00
	1.1/2 x 6	39.50

D	P	Ø
UNF		
No.	4 x 48	3.00
No.	6 x 40	3.70
No.	8 x 36	4.40
No.	10 x 32	5.10
	1/4 x 28	6.60
	5/16 x 24	8.20
	3/8 x 24	9.80
	7/16 x 20	11.50
	1/2 x 20	13.00
	9/16 x 18	14.80
	5/8 x 18	16.25
	3/4 x 16	19.50
	7/8 x 14	22.75
	1" x 12	26.00
	1" x 14	26.00
	1.1/8 x 12	29.00
	1.1/4 x 12	32.50
	1.3/8 x 12	35.50
	1.1/2 x 12	38.50
UNx8		
	1.1/8 x 8	28.75
	1.1/4 x 8	31.75
	1.3/8 x 8	35.00
	1.1/2 x 8	38.00
	1.5/8 x 8	41.50
	1.3/4 x 8	44.50
	1.7/8 x 8	47.75
	2" x 8	50.90
BSW		
	1/8 x 40	3.40
	3/16 x 24	5.10
	1/4 x 20	6.70
	5/16 x 18	8.30
	3/8 x 16	9.90
	7/16 x 14	11.60
	1/2 x 12	13.00
	9/16 x 12	14.80
	5/8 x 11	16.70
	11/16 x 11	17.80
	3/4 x 10	20.00
	7/8 x 9	23.00
	1" x 8	26.50

D	P	Ø
BSF		
	3/16 x 32	5.00
	1/4 x 26	6.60
	5/16 x 22	8.30
	3/8 x 20	9.90
	7/16 x 18	11.60
	1/2 x 16	13.00
	9/16 x 16	14.80
	5/8 x 14	16.40
	11/16 x 14	17.70
	3/4 x 12	19.50
	7/8 x 11	22.70
	1" x 10	26.50
G(BSP)		
	1/8 x 28	10.00
	1/4 x 19	13.60
	3/8 x 19	17.10
	1/2 x 14	21.50
	5/8 x 14	23.40
	3/4 x 14	27.00
	7/8 x 14	30.60
	1" x 11	33.70
BA		
	0 x 25,40	6.20
	2 x 31,35	4.90
	4 x 38,48	3.80
	6 x 47,92	2.90
BS. Brass		
	1/4 x 26	6.50
	5/16 x 26	8.10
	3/8 x 26	9.70
	7/16 x 26	11.30
	1/2 x 26	12.90