



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M™ Super77 Spray Adhesive

Product Identification Numbers

UU-0067-9112-1	YP-2080-6120-7	YP-2080-6163-7
7000116782	7000148092	7100098154

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Aerosol Adhesive

1.3. Details of the supplier of the safety data sheet

Address:	3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone:	+44 (0)1344 858 000
E Mail:	tox.uk@mmm.com
Website:	www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Aerosol, Category 1 - Aerosol 1; H222, H229
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H336
Hazardous to the Aquatic Environment (Chronic), Category 2 - Aquatic Chronic 2; H411

For full text of H phrases, see Section 16.

2.2. Label elements**CLP REGULATION (EC) No 1272/2008****SIGNAL WORD**

DANGER.

Symbols:

GHS02 (Flame) | GHS07 (Exclamation mark) | GHS09 (Environment) |

Pictograms**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		927-510-4	5 - 15
Cyclohexane	110-82-7	203-806-2	7 - 13

HAZARD STATEMENTS:

H222	Extremely flammable aerosol.
H229	Pressurised container. may burst if heated.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

PRECAUTIONARY STATEMENTS**General:**

P102	Keep out of reach of children.
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Prevention:

P210A	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P211	Do not spray on an open flame or other ignition source.
P251	Do not pierce or burn, even after use.

Storage:

P410 + P412	Protect from sunlight. Do not expose to temperatures exceeding 50C/122F.
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Disposal:

P501	Dispose of contents/container in accordance with applicable local/regional/national/international regulations.
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Contains 18% of components with unknown hazards to the aquatic environment.

Notes on labelling

H304 is not required on the label because the product is an aerosol.

2.3. Other hazards

None known.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		927-510-4	01-2119475515-33	5 - 15	Aquatic Chronic 2, H411 Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336
Butadiene Copolymer	Trade Secret			7 - 13	Substance not classified as hazardous
Dimethyl Ether	115-10-6	204-065-8		7 - 13	Flam. Gas 1, H220; Liquefied gas, H280 - Nota U
Propane	74-98-6	200-827-9	01-2119486944-21	7 - 13	Flam. Gas 1, H220; Liquefied gas, H280 - Nota U
Cyclohexane	110-82-7	203-806-2	01-2119463273-41	7 - 13	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336; Aquatic Acute 1, H400,M=1; Aquatic Chronic 1, H410,M=1
Non Volatile Compound	Trade Secret			5 - 10	Substance not classified as hazardous
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane		931-254-9	01-2119484651-34	5 - 10	Aquatic Chronic 2, H411 Flam. Liq. 2, H225; Asp. Tox. 1, H304; Skin Irrit. 2, H315; STOT SE 3, H336
Pentane	109-66-0	203-692-4		5 - 10	Flam. Liq. 2, H225; Asp. Tox. 1, H304; STOT SE 3, H336; EUH066; Aquatic Chronic 2, H411 - Nota C
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	266-042-9	01-2119487112-43	3 - 7	Substance with a Community level exposure limit in the workplace
Butane	106-97-8	203-448-7	01-2119474691-32	3 - 7	Flam. Gas 1, H220; Liquefied gas, H280 - Nota C,U
Isobutane	75-28-5	200-857-2	01-2119485395-27	1 - 5	Flam. Gas 1, H220; Liquefied gas, H280 - Nota C,U
Limestone	1317-65-3	215-279-6		< 3	Substance with a Community level exposure limit in the workplace
2-methylbutane	78-78-4	201-142-8		< 3	Flam. Liq. 1, H224; Asp. Tox. 1, H304; STOT SE 3, H336; EUH066; Aquatic Chronic 2, H411

Note: Any entry in the EC# column that begins with the numbers 6, 7, 8, or 9 are a Provisional List Number provided by ECHA pending publication of the official EC Inventory Number for the substance.

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation

Remove person to fresh air. Get medical attention.

Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye contact

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Exposure may increase myocardial irritability. Do not administer sympathomimetic drugs unless absolutely necessary.

SECTION 5: Fire-fighting measures

5.1. Extinguishing media

Use a fire fighting agent suitable for the surrounding fire.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Aldehydes.	During combustion.
Hydrocarbons.	During combustion.
Formaldehyde	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Ketones.	During combustion.

5.3. Advice for fire-fighters

Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools.

Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for

information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Collect as much of the spilled material as possible using non-sparking tools. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Do not use in a confined area with minimal air exchange. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent loss of stabilizing materials. Protect from sunlight. Do not expose to temperatures exceeding 50C/122F. Protect from sunlight. Store in a well-ventilated place. Store away from heat. Store away from acids. Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Butane	106-97-8	UK HSC	TWA:1450 mg/m ³ (600 ppm);STEL:1810 mg/m ³ (750 ppm)	
Pentane	109-66-0	UK HSC	TWA:1800 mg/m ³ (600 ppm)	
Cyclohexane	110-82-7	UK HSC	TWA:350 mg/m ³ (100 ppm);STEL:1050 mg/m ³ (300 ppm)	
Dimethyl Ether	115-10-6	UK HSC	TWA:766 mg/m ³ (400 ppm);STEL:958 mg/m ³ (500 ppm)	
Limestone	1317-65-3	UK HSC	TWA(as inhalable dust):10 mg/m ³ ;TWA(as respirable dust):4 mg/m ³ ;TWA(Inhalable):10 mg/m ³ ;TWA(respirable):4	

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Rosin	65997-13-9	UK HSC	mg/m ³ TWA(as fume):0.05 mg/m ³ ;STEL(as fume):0.15 mg/m ³	Respiratory Sensitizer
Propane	74-98-6	UK HSC	Limit value not established:	asphyxiant
2-methylbutane	78-78-4	UK HSC	TWA:1800 mg/m ³ (600 ppm)	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

Derived no effect level (DNEL)

Ingredient	Degradation Product	Population	Human exposure pattern	DNEL
Hydrocarbons, C6, isoalkanes, < 5% n-Hexane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	13,964 mg/kg bw/d
Hydrocarbons, C6, isoalkanes, < 5% n-Hexane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	5,306 mg/m ³
Cyclohexane		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	2,016 mg/kg bw/d
Cyclohexane		Worker	Inhalation, Long-term exposure (8 hours), Local effects	700 mg/m ³
Cyclohexane		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	700 mg/m ³
Cyclohexane		Worker	Inhalation, Short-term exposure, Local effects	700 mg/m ³
Cyclohexane		Worker	Inhalation, Short-term exposure, Systemic effects	700 mg/m ³
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Worker	Dermal, Long-term exposure (8 hours), Systemic effects	300 mg/kg bw/d
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Worker	Inhalation, Long-term exposure (8 hours), Systemic effects	2,085 mg/m ³

Predicted no effect concentrations (PNEC)

Ingredient	Degradation Product	Compartment	PNEC
Cyclohexane		Freshwater	0.207 mg/l
Cyclohexane		Freshwater sediments	3.627 mg/kg d.w.
Cyclohexane		Intermittent releases to water	0.207 mg/l
Cyclohexane		Marine water	0.207 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Agricultural soil	0.53 mg/kg d.w.
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Freshwater	0.096 mg/l
Hydrocarbons, C7, n-		Freshwater sediments	2.5 mg/kg d.w.

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alkanes, isoalkanes, cyclics			
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Marine water	0.096 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics		Marine water sediments	2.5 mg/kg d.w.

8.2. Exposure controls

In addition, refer to the annex for more information.

8.2.1. Engineering controls

Do not remain in area where available oxygen may be reduced. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:
Indirect vented goggles.

Applicable Norms/Standards

Use eye protection conforming to EN 166

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity.
Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Polymer laminate	No data available	No data available

Applicable Norms/Standards

Use gloves tested to EN 374

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates
Half facepiece or full facepiece supplied-air respirator

For questions about suitability for a specific application, consult with your respirator manufacturer.

Applicable Norms/Standards

Use a respirator conforming to EN 140 or EN 136

Use a respirator conforming to EN 140 or EN 136: filter types A & P

8.2.3. Environmental exposure controls

Refer to Annex

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Gas.
Specific Physical Form:	Aerosol
Appearance/Odour	Sweet odour; clear
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Flammable Aerosol: Category 1.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	-42 °C [<i>Details: Aerosol Adhesive</i>]
Autoignition temperature	<i>No data available.</i>
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Vapour pressure	<i>Not applicable.</i>
Relative density	approximately 0.7 [<i>Ref Std: WATER=1</i>]
Water solubility	<i>No data available.</i>
Solubility- non-water	<i>Not applicable.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>No data available.</i>
Vapour density	<i>No data available.</i>
Decomposition temperature	<i>Not applicable.</i>
Viscosity	<i>Not applicable.</i>
Density	<=0.7 g/ml

9.2. Other information

EU Volatile Organic Compounds	<i>No data available.</i>
Percent volatile	approximately 75 %

SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

Heat.
Sparks and/or flames.

10.5 Incompatible materials

Strong acids.
Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects**Signs and Symptoms of Exposure**

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Simple asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal. Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. May cause additional health effects (see below).

Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

Additional Health Effects:**Single exposure may cause target organ effects:**

Central nervous system (CNS) depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Single exposure, above recommended guidelines, may cause:

Cardiac sensitisation: Signs/symptoms may include irregular heartbeat (arrhythmia), faintness, chest pain, and may be fatal.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Propane	Inhalation-Gas (4	Rat	LC50 > 200,000 ppm

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	hours)		
Pentane	Dermal	Rabbit	LD50 3,000 mg/kg
Pentane	Inhalation-Vapour (4 hours)	Rat	LC50 > 18 mg/l
Pentane	Ingestion	Rat	LD50 > 2,000 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Dermal	Rabbit	LD50 > 2,920 mg/kg
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation-Vapour (4 hours)	Rat	LC50 > 23.3 mg/l
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Ingestion	Rat	LD50 > 5,840 mg/kg
Cyclohexane	Dermal	Rat	LD50 > 2,000 mg/kg
Cyclohexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 32.9 mg/l
Cyclohexane	Ingestion	Rat	LD50 6,200 mg/kg
Dimethyl Ether	Inhalation-Gas (4 hours)	Rat	LC50 164,000 ppm
Butadiene Copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Butadiene Copolymer	Ingestion		LD50 estimated to be 2,000 - 5,000 mg/kg
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Dermal	Rabbit	LD50 > 3,160 mg/kg
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Inhalation-Vapour (4 hours)	Rat	LC50 > 14.7 mg/l
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Ingestion	Rat	LD50 > 5,000 mg/kg
Non Volatile Compound	Dermal		LD50 estimated to be > 5,000 mg/kg
Non Volatile Compound	Ingestion	Rat	LD50 > 34,000 mg/kg
Butane	Inhalation-Gas (4 hours)	Rat	LC50 277,000 ppm
Resin acids and Rosin acids, hydrogenated, esters with glycerol	Dermal	Rat	LD50 > 2,000 mg/kg
Resin acids and Rosin acids, hydrogenated, esters with glycerol	Ingestion	Rat	LD50 > 2,000 mg/kg
Isobutane	Inhalation-Gas (4 hours)	Rat	LC50 276,000 ppm
2-methylbutane	Dermal	Rabbit	LD50 3,000 mg/kg
2-methylbutane	Inhalation-Vapour (4 hours)	Rat	LC50 > 18 mg/l
2-methylbutane	Ingestion	Rat	LD50 > 2,000 mg/kg
Limestone	Dermal	Rat	LD50 > 2,000 mg/kg
Limestone	Inhalation-Dust/Mist (4 hours)	Rat	LC50 3 mg/l
Limestone	Ingestion	Rat	LD50 6,450 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Propane	Rabbit	Minimal irritation
Pentane	Rabbit	Minimal irritation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Irritant
Cyclohexane	Rabbit	Mild irritant
Butadiene Copolymer	Professional judgement	Minimal irritation
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Rabbit	Irritant
Butane	Professional judgement	No significant irritation
Resin acids and Rosin acids, hydrogenated, esters with glycerol	Rabbit	No significant irritation

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Isobutane	Professional judgement	No significant irritation
2-methylbutane	Rabbit	Minimal irritation
Limestone	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Propane	Rabbit	Mild irritant
Pentane	Rabbit	Mild irritant
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Rabbit	Mild irritant
Cyclohexane	Rabbit	Mild irritant
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Rabbit	Mild irritant
Butane	Rabbit	No significant irritation
Resin acids and Rosin acids, hydrogenated, esters with glycerol	Rabbit	Mild irritant
Isobutane	Professional judgement	No significant irritation
2-methylbutane	Rabbit	Mild irritant
Limestone	Rabbit	No significant irritation

Skin Sensitisation

Name	Species	Value
Pentane	Guinea pig	Not classified
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Guinea pig	Not classified
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Guinea pig	Not classified
Resin acids and Rosin acids, hydrogenated, esters with glycerol	Human and animal	Not classified
2-methylbutane	Guinea pig	Not classified

Respiratory Sensitisation

For the component/components, either no data is currently available or the data is not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Propane	In Vitro	Not mutagenic
Pentane	In vivo	Not mutagenic
Pentane	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	In Vitro	Not mutagenic
Cyclohexane	In Vitro	Not mutagenic
Cyclohexane	In vivo	Some positive data exist, but the data are not sufficient for classification
Dimethyl Ether	In Vitro	Not mutagenic
Dimethyl Ether	In vivo	Not mutagenic
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	In Vitro	Not mutagenic
Butane	In Vitro	Not mutagenic
Isobutane	In Vitro	Not mutagenic
2-methylbutane	In vivo	Not mutagenic
2-methylbutane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

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Name	Route	Species	Value
Dimethyl Ether	Inhalation	Rat	Not carcinogenic
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Inhalation	Mouse	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Pentane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
Pentane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for female reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for male reproduction	Rat	NOAEL Not available	2 generation
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Not specified.	Not classified for development	Rat	NOAEL Not available	2 generation
Cyclohexane	Inhalation	Not classified for female reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for male reproduction	Rat	NOAEL 24 mg/l	2 generation
Cyclohexane	Inhalation	Not classified for development	Rat	NOAEL 6.9 mg/l	2 generation
Dimethyl Ether	Inhalation	Not classified for development	Rat	NOAEL 40,000 ppm	during organogenesis
2-methylbutane	Ingestion	Not classified for development	Rat	NOAEL 1,000 mg/kg/day	during organogenesis
2-methylbutane	Inhalation	Not classified for development	Rat	NOAEL 30 mg/l	during organogenesis
Limestone	Ingestion	Not classified for development	Rat	NOAEL 625 mg/kg/day	premating & during gestation

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Propane	Inhalation	cardiac sensitisation	Causes damage to organs	Human	NOAEL Not available	
Propane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human	NOAEL Not available	
Propane	Inhalation	respiratory irritation	Not classified	Human	NOAEL Not available	
Pentane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
Pentane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
Pentane	Inhalation	cardiac sensitisation	Not classified	Dog	NOAEL Not available	not available
Pentane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Cyclohexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and	NOAEL Not available	

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				animal		
Cyclohexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Human and animal	NOAEL Not available	
Cyclohexane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	
Dimethyl Ether	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Rat	LOAEL 10,000 ppm	30 minutes
Dimethyl Ether	Inhalation	cardiac sensitisation	Some positive data exist, but the data are not sufficient for classification	Dog	NOAEL 100,000 ppm	5 minutes
Hydrocarbons, C6, isoalkanes, < 5% n-Hexane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Hydrocarbons, C6, isoalkanes, < 5% n-Hexane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	
Butane	Inhalation	cardiac sensitisation	Causes damage to organs	Human	NOAEL Not available	
Butane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Butane	Inhalation	heart	Not classified	Dog	NOAEL 5,000 ppm	25 minutes
Butane	Inhalation	respiratory irritation	Not classified	Rabbit	NOAEL Not available	
Isobutane	Inhalation	cardiac sensitisation	Causes damage to organs	Multiple animal species	NOAEL Not available	
Isobutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Human and animal	NOAEL Not available	
Isobutane	Inhalation	respiratory irritation	Not classified	Mouse	NOAEL Not available	
2-methylbutane	Inhalation	central nervous system depression	May cause drowsiness or dizziness	Multiple animal species	NOAEL Not available	not available
2-methylbutane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL Not available	not available
2-methylbutane	Inhalation	cardiac sensitisation	Not classified	Dog	NOAEL Not available	not available
2-methylbutane	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Professional judgement	NOAEL Not available	not available
Limestone	Inhalation	respiratory system	Not classified	Rat	NOAEL 0.812 mg/l	90 minutes

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Pentane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
Pentane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or	Not classified	Rat	NOAEL 20 mg/l	13 weeks

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		bladder respiratory system				
Pentane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Cyclohexane	Inhalation	liver	Not classified	Rat	NOAEL 24 mg/l	90 days
Cyclohexane	Inhalation	auditory system	Not classified	Rat	NOAEL 1.7 mg/l	90 days
Cyclohexane	Inhalation	kidney and/or bladder	Not classified	Rabbit	NOAEL 2.7 mg/l	10 weeks
Cyclohexane	Inhalation	hematopoietic system	Not classified	Mouse	NOAEL 24 mg/l	14 weeks
Cyclohexane	Inhalation	peripheral nervous system	Not classified	Rat	NOAEL 8.6 mg/l	30 weeks
Dimethyl Ether	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 25,000 ppm	2 years
Dimethyl Ether	Inhalation	liver	Not classified	Rat	NOAEL 20,000 ppm	30 weeks
Butane	Inhalation	kidney and/or bladder blood	Not classified	Rat	NOAEL 4,489 ppm	90 days
Isobutane	Inhalation	kidney and/or bladder	Not classified	Rat	NOAEL 4,500 ppm	13 weeks
2-methylbutane	Inhalation	peripheral nervous system	Not classified	Human	NOAEL Not available	occupational exposure
2-methylbutane	Inhalation	heart skin endocrine system gastrointestinal tract bone, teeth, nails, and/or hair hematopoietic system liver immune system muscles nervous system eyes kidney and/or bladder respiratory system	Not classified	Rat	NOAEL 20 mg/l	13 weeks
2-methylbutane	Ingestion	kidney and/or bladder	Not classified	Rat	NOAEL 2,000 mg/kg/day	28 days
Limestone	Inhalation	respiratory system	Not classified	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

Name	Value
Pentane	Aspiration hazard
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	Aspiration hazard
Cyclohexane	Aspiration hazard
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	Aspiration hazard
2-methylbutane	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

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No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4		Data not available or insufficient for classification			
Butadiene Copolymer	Trade Secret		Data not available or insufficient for classification			
Cyclohexane	110-82-7	Fathead minnow	Experimental	96 hours	LC50	4.53 mg/l
Cyclohexane	110-82-7	Water flea	Experimental	48 hours	EC50	0.9 mg/l
Dimethyl Ether	115-10-6	Guppy	Experimental	96 hours	LC50	>4,100 mg/l
Dimethyl Ether	115-10-6	Water flea	Experimental	48 hours	EC50	>4,400 mg/l
Propane	74-98-6		Data not available or insufficient for classification			
Hydrocarbons, C6, isoalkanes, < 5% n-Hexane	931-254-9		Data not available or insufficient for classification			
Non Volatile Compound	Trade Secret		Data not available or insufficient for classification			
Pentane	109-66-0	Green Algae	Experimental	72 hours	EC50	10.7 mg/l
Pentane	109-66-0	Rainbow trout	Experimental	96 hours	LC50	4.26 mg/l
Pentane	109-66-0	Water flea	Experimental	48 hours	EC50	2.7 mg/l
Pentane	109-66-0	Green Algae	Experimental	72 hours	NOEC	2.04 mg/l
Butane	106-97-8		Data not available or insufficient for classification			
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Fathead minnow	Estimated		Lethal Level 50%	>100 mg/l
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Green algae	Estimated		Effect Level 50%	>100 mg/l
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Water flea	Estimated		Effect Level 50%	>100 mg/l
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Green Algae	Estimated		No obs Effect Level	>100 mg/l
Isobutane	75-28-5		Data not available or insufficient for classification			
2-methylbutane	78-78-4		Data not available or insufficient for classification			
Limestone	1317-65-3	Green algae	Estimated	72 hours	EC50	>100 mg/l
Limestone	1317-65-3	Rainbow trout	Estimated	96 hours	LC50	>100 mg/l
Limestone	1317-65-3	Water flea	Estimated	48 hours	EC50	>100 mg/l
Limestone	1317-65-3	Green algae	Estimated	72 hours	Effect Concentration 10%	>100 mg/l

12.2. Persistence and degradability

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Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Estimated Biodegradation	28 days	BOD	98 % BOD/ThBOD	OECD 301F - Manometric respirometry
Butadiene Copolymer	Trade Secret	Data not available - insufficient			N/A	
Cyclohexane	110-82-7	Experimental Photolysis		Photolytic half-life (in air)	4.14 days (t 1/2)	Other methods
Cyclohexane	110-82-7	Experimental Biodegradation	28 days	BOD	77 % BOD/ThBOD	OECD 301F - Manometric respirometry
Dimethyl Ether	115-10-6	Experimental Photolysis		Photolytic half-life (in air)	12.4 days (t 1/2)	Other methods
Dimethyl Ether	115-10-6	Experimental Biodegradation	28 days	BOD	5 % weight	OECD 301D - Closed bottle test
Propane	74-98-6	Experimental Photolysis		Photolytic half-life (in air)	27.5 days (t 1/2)	Other methods
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	931-254-9	Data not available - insufficient			N/A	
Non Volatile Compound	Trade Secret	Experimental Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Pentane	109-66-0	Experimental Photolysis		Photolytic half-life (in air)	8.07 days (t 1/2)	Other methods
Pentane	109-66-0	Experimental Biodegradation	28 days	BOD	87 % BOD/ThBOD	OECD 301F - Manometric respirometry
Butane	106-97-8	Experimental Photolysis		Photolytic half-life (in air)	12.3 days (t 1/2)	Other methods
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Experimental Biodegradation	28 days	CO2 evolution	47.3 % weight	OECD 301B - Modified Sturm or CO2
Isobutane	75-28-5	Experimental Photolysis		Photolytic half-life (in air)	13.4 days (t 1/2)	Other methods
2-methylbutane	78-78-4	Experimental Photolysis		Photolytic half-life (in air)	8.11 days (t 1/2)	Other methods
2-methylbutane	78-78-4	Experimental Biodegradation	28 days	BOD	71.43 % BOD/ThBOD	Other methods
Limestone	1317-65-3	Data not available - insufficient			N/A	

12.3 : Bioaccumulative potential

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics	927-510-4	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Butadiene Copolymer	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Cyclohexane	110-82-7	Experimental BCF-Carp	56 days	Bioaccumulation factor	129	OECD 305E - Bioaccumulation flow-through fish test
Dimethyl Ether	115-10-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propane	74-98-6	Experimental Bioconcentration		Log Kow	2.36	Other methods
Hydrocarbons, C6, isoalkanes, < 5% n- Hexane	931-254-9	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non Volatile Compound	Trade Secret	Estimated BCF-Carp	70 days	Bioaccumulation factor	11100	Other methods
Pentane	109-66-0	Estimated Bioconcentration		Bioaccumulation factor	26	Estimated: Bioconcentration factor
Butane	106-97-8	Experimental Bioconcentration		Log Kow	2.89	Other methods
Resin acids and Rosin acids, hydrogenated, esters with glycerol	65997-13-9	Estimated Bioconcentration		Bioaccumulation factor	7.4	Estimated: Bioconcentration factor

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Isobutane	75-28-5	Experimental Bioconcentration		Log Kow	2.76	Other methods
2-methylbutane	78-78-4	Experimental Bioconcentration		Log Kow	2.3	Other methods
Limestone	1317-65-3	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

This material does not contain any substances that are assessed to be a PBT or vPvB

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Incinerate in a permitted waste incineration facility. Facility must be capable of handling aerosol cans. As a disposal alternative, utilize an acceptable permitted waste disposal facility. The facility should be equipped to handle gaseous waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 16 05 04* Gases in pressure containers (including halons) containing dangerous substances

EU waste code (product container after use)

- 15 01 04 Metallic packaging

SECTION 14: Transportation information

UU-0067-9112-1

ADR/RID: UN1950, AEROSOLS, LIMITED QUANTITY, 2.1, (E), ADR Classification Code: 5F.

IMDG-CODE: UN1950, AEROSOLS, 2.1, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FD,SU.

ICAO/IATA: FORBIDDEN: NOT ALLOWED FOR AIR FREIGHT

YP-2080-6120-7, YP-2080-6163-7

ADR/RID: UN1950, AEROSOLS, LIMITED QUANTITY, 2.1, (E), ADR Classification Code: 5F.

IMDG-CODE: UN1950, AEROSOLS, 2.1, IMDG-Code segregation code: NONE, LIMITED QUANTITY, EMS: FD,SU.

ICAO/IATA: UN1950, AEROSOLS, FLAMMABLE, 2.1.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information.

15.2. Chemical Safety Assessment

A chemical safety assessment has not been carried out for this mixture. Chemical safety assessments for the contained substances may have been carried out by the registrants of the substances in accordance with Regulation (EC) No 1907/2006, as amended.

SECTION 16: Other information

List of relevant H statements

EUH066	Repeated exposure may cause skin dryness or cracking.
H220	Extremely flammable gas.
H222	Extremely flammable aerosol.
H224	Extremely flammable liquid and vapour.
H225	Highly flammable liquid and vapour.
H229	Pressurised container. may burst if heated.
H280	Contains gas under pressure; may explode if heated.
H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.

Revision information:

Industrial Use of Adhesives and Sealants: Section 16: Annex information was added.

Professional Use of Adhesives: Section 16: Annex information was added.

Section 1: Product identification numbers information was modified.

Section 01: SAP Material Numbers information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 8: DNEL table row information was modified.

Section 8: PNEC table row information was modified.

Section 11: Acute Toxicity table information was modified.

Section 11: Carcinogenicity Table information was modified.

Section 11: Germ Cell Mutagenicity Table information was modified.

Section 11: Reproductive Toxicity Table information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 11: Skin Corrosion/Irritation Table information was modified.

Section 11: Skin Sensitization Table information was modified.

Section 11: Target Organs - Single Table information was modified.

Section 13: 13.1. Waste disposal note information was modified.

Annex

1. Title	
Substance identification	Cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;

Exposure Scenario Name	Industrial Use of Adhesives and Sealants
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 07 -Industrial spraying ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Application of product.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of exposure per day at workplace [for one worker]: 8 hours/day; Emission days per year: 100 days per year; Indoor use; Outdoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Provide a good standard of general ventilation (not less than 3 to 5 air changes per hour); Provide extract ventilation to points where emissions occur; Environmental: None needed;
Waste management measures	Avoid release to the environment. Refer to special instructions / safety data sheet.; Do not apply industrial sludge to natural soils; Do not release to waterways or sewers; Prevent discharge of undissolved substance to or recover from wastewater;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Hydrocarbons, C6, isoalkanes, < 5% n- Hexane; EC No. 931-254-9; Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics; EC No. 927-510-4;
Exposure Scenario Name	Industrial Use of Coatings
Lifecycle Stage	Use at industrial sites
Contributing activities	PROC 07 -Industrial spraying ERC 04 -Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
Processes, tasks and activities covered	Application of product. Spraying of substances/mixtures.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of exposure per day at workplace [for one worker]: 8 hours/day; Emission days per year: <= 20 days per year; Indoor use; Outdoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health:

	None needed; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Cyclohexane; EC No. 203-806-2; CAS Nbr 110-82-7;
Exposure Scenario Name	Professional Use of Adhesives
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 11 -Non industrial spraying ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor) ERC 08d -Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
Processes, tasks and activities covered	Application of product.
2. Operational conditions and risk management measures	
Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of exposure per day at workplace [for one worker]: 8 hours/day; Emission days per year: 365 days per year; Indoor use; Outdoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: Ventilated Process Enclosures; Environmental: None needed;
Waste management measures	Avoid release to the environment. Refer to special instructions / safety data sheet.;
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

1. Title	
Substance identification	Hydrocarbons, C6, isoalkanes, < 5% n- Hexane; EC No. 931-254-9; Hydrocarbons, C7, n-alkanes, isoalkanes, cyclics; EC No. 927-510-4;
Exposure Scenario Name	Professional Use of Coatings
Lifecycle Stage	Widespread use by professional workers
Contributing activities	PROC 11 -Non industrial spraying ERC 08a -Widespread use of non-reactive processing aid (no inclusion into or onto article, indoor)
Processes, tasks and activities covered	Application of product. Spraying of substances/mixtures.
2. Operational conditions and risk management measures	

Operating Conditions	Physical state: Liquid. General operating conditions: Assumes use at not more than 20°C above ambient temperature; Duration of exposure per day at workplace [for one worker]: 8 hours/day; Emission days per year: 365 days/year; Indoor use; Outdoor use;
Risk management measures	Under the operational conditions described above the following risk management measures apply: General risk management measures: Human health: None needed; Environmental: None needed;
Waste management measures	No use-specific waste management measures are required for this product. Refer to Section 13 of main SDS for disposal instructions:
3. Prediction of exposure	
Prediction of exposure	Human and environmental exposures are not expected to exceed the DNELs and PNECs when the identified risk management measures are adopted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk